

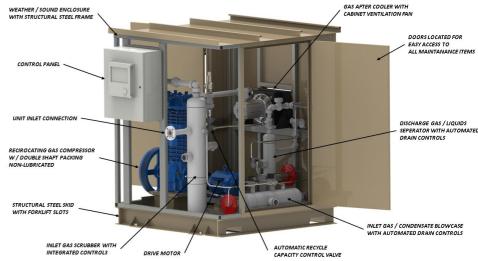
# TESCORP BVR-M 1 (MODULAR) SERIES

WHEN DEPENDABLE PERFORMANCE IS CRITICAL

### **VAPOR RECOVERY UNITS**

Single-stage Reciprocating Compressor Air-cooled, Oil-free 3 to 30 Horsepower (13 sizes available) VRU flows from 15 to 5 MSCFD @atmos Flash gas booster flows to 400 Mscfd Inlet pressure: 0 to 80 Psig Discharge pressures: up to 260 Psig





The TESCORP "BVR-M 1" Series is a completely self-contained compression system for applications for stock tank vapor recovery, flare gas recovery, or small-flow medium pressure process gas applications. Constructed as a compact and fully-contained system with a Blackmer air-cooled, single-stage pressure-lubricated, reciprocrating gas compressor and TESCORP Vapor Recovery Unit technology and components, the BVR-M1 Vapor Recovery Unit is designed and constructed for simplicity of installation, and ease of operation for the critical demands of the harsh oilfield environment.

#### The unit offers the following design and optional features:

#### Single-stage reciprocating compressor with:

- · Single-stage, single-acting, air-cooled
- Pressure lubricated power-frame compressor
- Single distance piece and seal assembly
- Corrosive gas trim

#### Premium efficiency electric motor drive with:

 TEFC enclosure, 460 VAC/3-Phase/60 Hertz, NEMA "B" torque, 1.15 service factor

#### Suction scrubber constructed per the following:

- Designed, constructed, stamped and National Board Certified per ASME Section VIII
- 1/8" corrosion allowance
- Condensate level controls, gauges, pump rated for flow and pressure

## Piping materials, welding procedures, design and construction are per the following:

- ANSI B31.3 latest edition with 10% X-Ray
- All gas transmission piping 2"and smaller shall be either NPT or tubing

Vapor recovery control panel is designed per NEC Class I, Division II, Class B,C, & D with:

- TESCORP vapor recovery logic, controls and indicators
- Load/unload flow control and control logic

#### **BVR-M 1 unit construction:**

- All electrical components and wiring per NEC Class I, Division II, Class B, C, & D
- All rotating equipment is fully protected with non-sparking guards
- All units receive a complete mechanical/control run test with documentation

#### Options:

- Controls and panels per customer preference
- · Motor starters and/or VFD drives
- 2 or 3 piece distance piece and seal assemblies
- Sour gas trim for compressor available

Price available upon request.

Application graphs and drawings available online and in general VentMaster brochure.